

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>22293</b>
<b>Description:</b> Cam Lock	<b>Part Number:</b>	<b>D3373-1</b>
<b>Dwg:</b> D3373 Rev. A	<b>Qty:</b>	<b>50</b>
<b>Ref:</b>		<b>Page 1 of 1</b>

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KA	05.01.25	50
2	PG	Issue P/O: <u>7002487</u> ✓ For D3373-1 Keyed Unalike P/N: 1770A51 or Alike P/N: 1770A522 Possible Supplier: McMaster <b>Conformation of Parts Specification sheet is required</b>	U	05.01.26	50
3	RG	Receive and Inspect for transit damage <b>Ensure Conformation of Parts Specification sheet is attached</b>	CL	05.02.15	50
4	QC6	Inspect dimensions as per Dwg D3373	U	05.02.17	50
5	PK	Identify and Stock <b>Identify Keyed Unalike as: D3373-1D</b> ✓ <b>Identify Keyed Alike as: D3373-1KA</b>	CL	05.02.17	50
6	AC	Cost / part: <u>4.82</u>	SAC	05.02.18	50
7	DC	Close W/O <u>9.76</u> Inspect Level 21	KA	05.02.23	50

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	<i>[Signature]</i>

**RELEASED**  
*[Signature]* 05.01.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

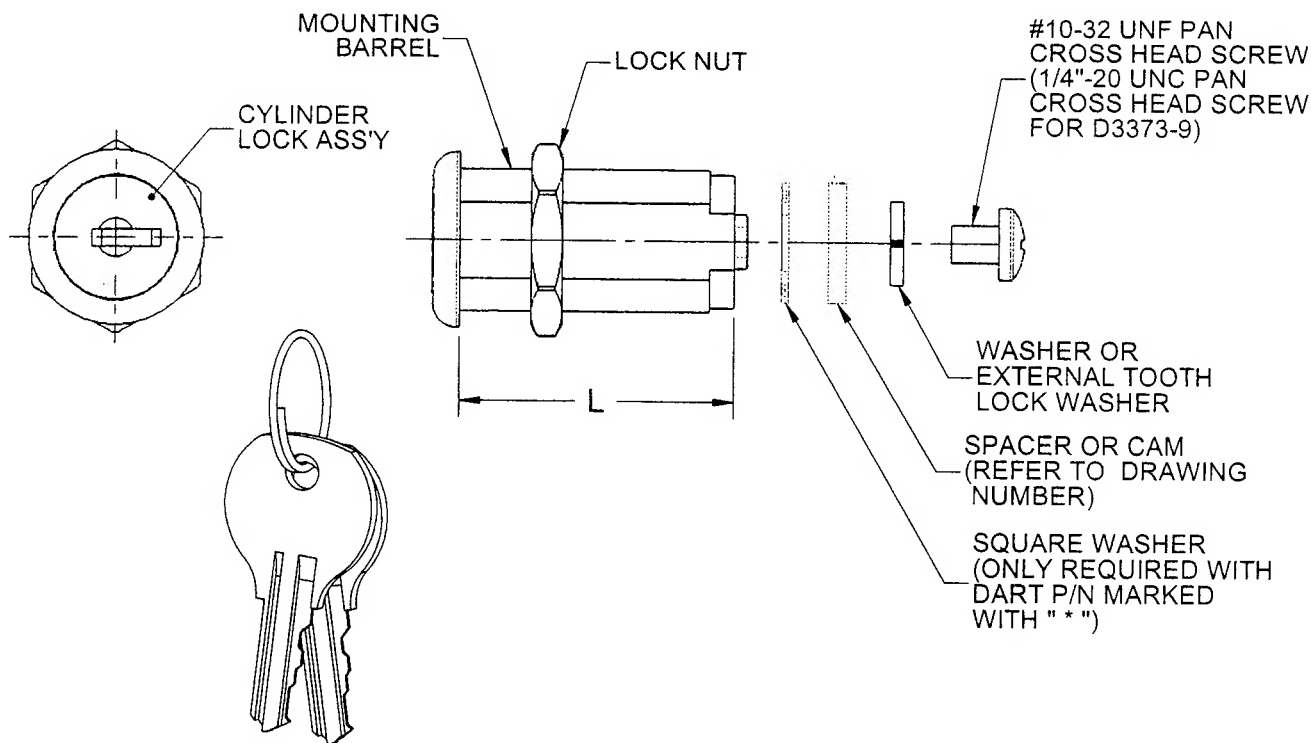
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**PRELIMINARY ISSUE**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. <b>D3373</b>	REV. A SHEET 1 OF 1
DATE <b>04.12.10</b>	TITLE <b>CAM LOCKS</b> SCALE 1:1		
A	04.12.10	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



DART P/N	SUPPLIERS McMASTER OR IDN CANADA P/N	L (in)	REPLACEMENT KEY DART P/N	SPACER/CAM DRAWING NUMBER
D3373-1	1770A51	0.425	D3373-1K-XXXXX	D3369-5
D3373-3	1770A54	0.935	D3373-3K-XXXXX	D3369-5
D3373-5	1770A41	1.435	D3373-5K-XXXXX	D3370-5
D3373-7*	1770A71	1.715	D3373-7K-XXXXX	D3371-5
D3373-9*	35803 ILCO	0.595	D3373-9K-YYYYY	D3372-11

To order replacement keys from McMaster, order 1770A2 and specify key number where "XXXXX" represents key number for 3/4" diameter lock.  
To order replacement keys from IDN Canada, order ????? and specify key number where "YYYYY" represents key number for 3/4" diameter lock.  
Eg: D3373-1K-C377A, oder P/N 1770A2-C377A.

### NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

**SHOP COPY**  
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**SUBJECT TO MOVEMENT**  
**WITHOUT NOTICE**  
**WORK ORDER**  
**NO. 22293**

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## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jan 25, 2005  
03:20 pm

Work Order No	:	0022293	Department Code:	
Project Name	:	D3373-1	Burden Flags	: NNNNNNNN
Project For	:		WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D3373-1	Invoice Number	:
Description	:	Cam Lock	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	50	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	01-25-05		
Est Finish Date	:	02-15-05	Est Margin	: 0.000%
Act Finish Date	:		Actual Margin	: 0.000%
Drawings Req'd	:	No		
Ok for Approval	:			
Approval Rec'd	:			

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
=====					
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

50

DART AEROSPACE LTD  
1270 ABERDEEN ST  
HAWKESBURY

ON

K6A 1

# **YOUR PURCHASE ORDER NUMBER**

2007457

Today's Date: 2/14/05

MCMASTER-CARR  
200 AURORA INDUSTRIAL PKWY  
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS  
SHIPMENT CONTACT OUR SALES DEPARTMENT  
(330)995-5500

PAGE

1 OF 1

MCM NUMBER

5599088-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1-126-03 06-85	1770 A41	50 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED DIFFERENT, 3/4" DIA HOLE, 1-1/8" MATERIAL THK 12	2	50 EA	50
1-127-01 03-07	1770 A51	50 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED DIFFERENT, 3/4" DIA HOLE, 7/64" MATERIAL THK 9	1	50 EA	50
1-128-02 04-61	1770 A71	50 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED DIFFERENT, 3/4" DIA HOLE, 1-7/16" MATERIAL THK 13	3	50 EA	50